

# CEA

Curved Blade Ceiling Diffuser

## Description

The CEA type diffusers are designed for ceiling applications. They can be used for supply or extract air, together with the accessories required for various demands.

## Properties

The CEA type diffusers have fixed and curved blades. For supply air purposes, they are characteristically suitable for horizontal air throws. Where "Coanda effect" is required, they should be installed close to the ceiling. These diffusers are recommended for use with ceiling heights up to 4 m., with a supply air temperature difference of (+/-) 10°C. The diffuser is made of a frame and a central blade block. The blade block is fixed to the frame by the aid of spring pins and can easily be removed / installed. The standard sizes start from 150 x 150 mm, and go up to 500 x 500 mm with increments of 50 mm. One, two, three and four way throwing types are available.

## Materials

The frame and the blades are manufactured from ETIAL-60 norm aluminium profiles

## Surface Treatment

The surfaces of the diffusers are first cleaned then treated with chromating process; after which, are painted electrostatically, with 20% gloss RAL 9010 (white) as standard. Other colours are also available upon request.

## Accessories

### Damper With Opposed Blades

Depending on application characteristics, an opposed blade damper can be installed on the back side of the diffuser. This damper is a separate item which can be operated by its special tool from the face of the diffuser. Opposed blade dampers are manufactured from ETIAL-60 norm aluminium extruded profiles. To prevent reflection, they are painted RAL 9005 (matt black) as standard.

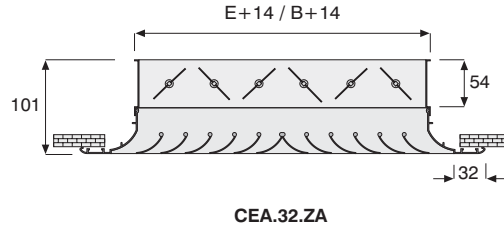
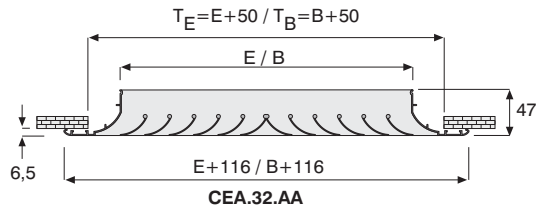
### Flap Damper With Rectifier

This type of damper is used in high velocity ducts. The rectifier is made of ETIAL-60 norm aluminium profiles and the flap damper part is formed from steel sheets. To prevent reflection, they are painted RAL 9005 (matt black) as standard.

### Plenum Box

The plenum box is used to achieve optimum throw characteristics. It has the inlet either at the top or at one side. Depending on request, a damper can be installed at the inlet, which can be operated internally or externally (has to be specified with the order). The plenum boxes are made from 0.6 mm thick galvanized steel sheets and have 4 hanging brackets on their body. Optionally, a 6 mm thick acoustic foam can be laid inside the plenum box.

## Dimensions

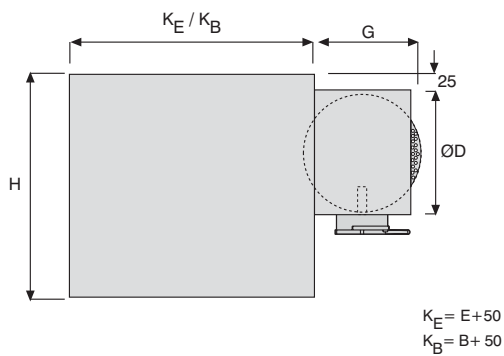


## Standard Dimensions (mm)

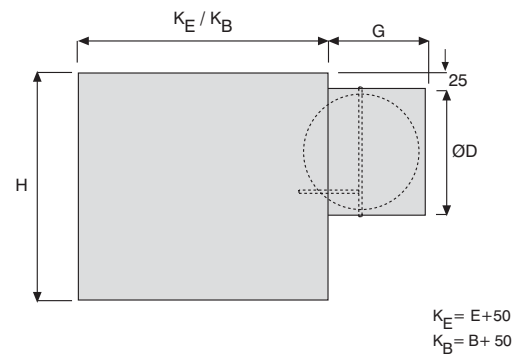
E	B	ØD	H	G
150	150	150	250	150
	200	170	270	150
	250	193	300	150
	300	244	350	175
	350	244	350	175
	400	295	400	200
	450	295	400	200
200	200	193	300	150
	250	244	350	175
	300	244	350	175
	350	295	400	200
	400	295	400	200
	450	346	400	225
250	250	244	350	175
	300	295	400	200
	350	295	400	200
	400	346	450	225
	450	346	450	225
	500	396	450	250

E	B	ØD	H	G
300	300	295	400	200
	350	346	450	225
	400	346	450	225
	450	396	500	250
	500	396	500	250
350	350	295	450	200
	400	346	500	225
	450	396	500	250
400	400	346	500	225
	450	396	550	250
	500	447	550	275
450	450	396	550	250
	500	447	550	275
500	500	447	550	275

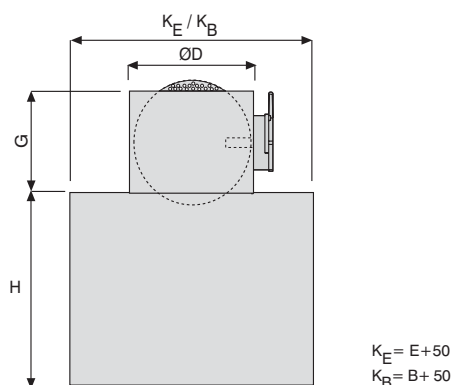
## Externally Operated Side Inlet



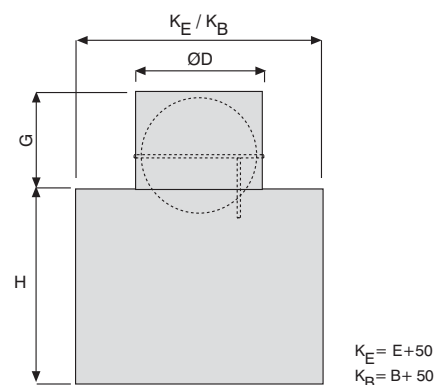
## Internally Operated Side Inlet



## Externally Operated Top Inlet

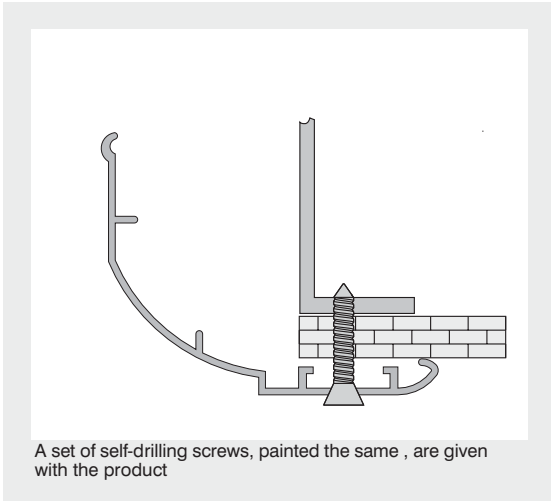


## Internally Operated Top Inlet

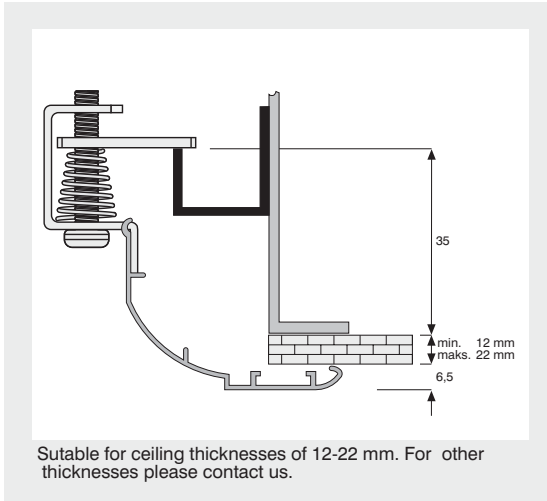


## Installation

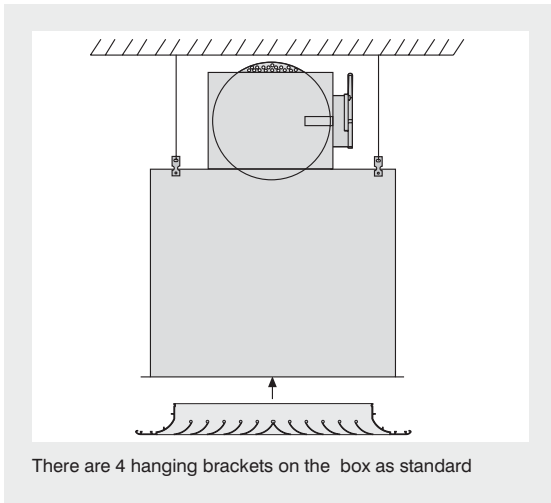
### With Screws



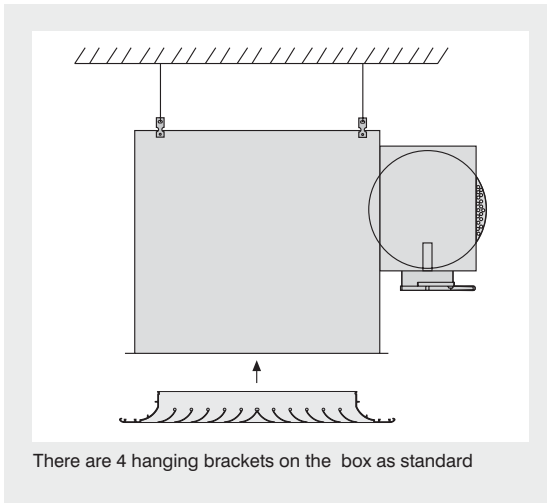
### Concealed Fixing



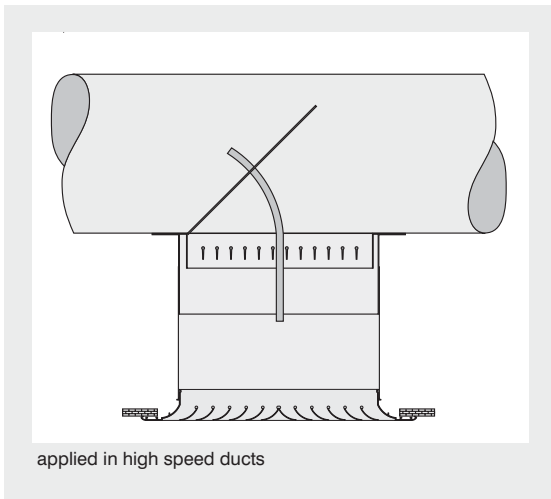
### Plenum Box Installation (side inlet)



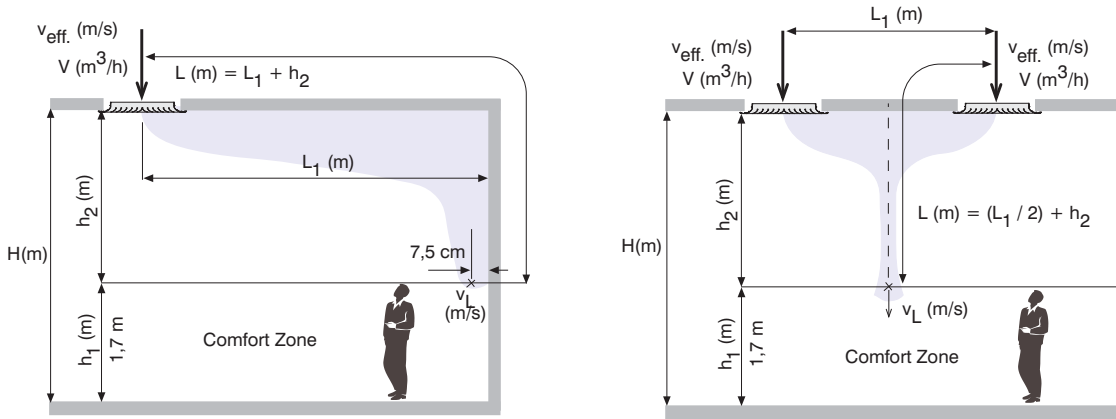
### Plenum Box Installation (top inlet)



### Application of flap damper with rectifier



## Nomenclature



$L_1$	Distance between diffuser centres or diffuser centre and wall. (m)
$h_1$	Comfort zone height (m)
$h_2$	Distance between a diffuser and comfort zone (m)
$v_{eff}$	Effective outlet velocity (m/s)
$v_L$	Velocity of core in comfort zone
$\Delta t_0$	Difference between supply air and room temperature (oC)
$\Delta t_L$	Difference between core and comfort zone temperature (oC)
$L$	Throw distance (m)
$V$	Air flow rate (m <sup>3</sup> /h)
$H$	Room height (m)
$S$	Sound power level dB(A)

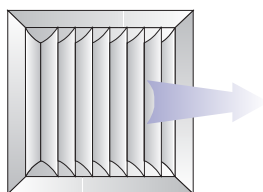
To achieve "Coanda effect", the outlet velocity must be greater than 2m/s. The general comfort conditions require that the sound power level is below 40 dB(A). The height of the comfort zone is taken as 1.70m above the floor. It is important that 0.25 m/s core velocity is not exceeded in this zone.

Note: The tables are given for 4 types of blade blocks (11,21,24,41). For other types of blocks listed on page 12, please contact us.

	Sound Power level	Pressure Drop
Supply air , with damper	+3 dB (A)	x 1,0
Extract air	+3 dB (A)	x 1,1
Extract air , with damper	+13 dB (A)	x 1,15

The data given in the tables are valid for supply air, without dampers. For other conditions, the correction factors in the table (left) have to be applied.

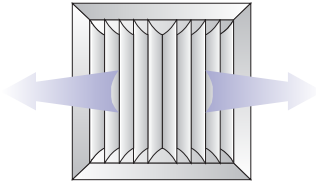
11



KESKLIMA

Size (mm) E x B	Flow Rate V (m <sup>3</sup> /h)	Throw, L (m)		Pressure Loss $\Delta P$ (Pa)	Sound Power Level S (dB(A))
		$v_L=0,25$ m/s	$v_L=0,10$ m/s		
150 x 150	80	1,62	4,50	4,8	<20
	110	2,33	6,53	9	25
	140	3,10	8,54	14	30
	170	3,73	10,41	21	35
	200	4,35	11,99	28	40
200 x 200	160	2,47	6,56	5,5	<20
	210	3,37	9,29	9	25
	260	4,29	11,44	14	30
	310	5,10	13,69	21	35
	360	5,84	15,64	28	40
250 x 250	210	2,55	6,56	4,7	<20
	300	3,37	8,81	8	24
	390	4,29	11,14	13	29
	480	5,37	13,88	19	34
	570	6,38	16,42	26	37
300 x 300	290	3,07	8,61	2,9	<20
	380	4,03	10,61	7,5	22
	470	5,28	13,22	11	26
	560	6,13	15,92	16	32
	650	7,00	17,82	22	37
350 x 350	350	3,74	9,22	4	<20
	450	4,60	11,36	7,5	22
	550	5,75	14,70	12	28
	650	6,62	16,56	18	34
	750	7,67	19,40	24	37
400 x 400	440	4,22	10,38	4	<20
	580	5,37	13,52	7	22
	720	6,62	16,66	12	26
	860	7,77	19,40	17	34
	1000	9,21	22,73	24	37
450 x 450	580	4,92	12,23	2,2	<20
	760	6,28	15,69	2,7	<20
	940	7,92	19,73	4	<20
	1120	9,47	23,87	7,5	22
	1300	11,30	28,61	12	27
500 x 500	750	4,23	7,89	4,5	<20
	950	5,49	12,72	8	23
	1150	6,67	15,61	12	28
	1350	8,03	19,31	18	34
	1550	9,30	22,53	25	37

21

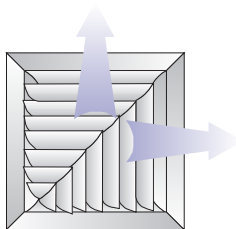


KESKLIMA

Curved Blade Ceiling Difuser

Size (mm) E x B	Flow Rate V (m <sup>3</sup> /h)	Throw, L (m)		Pressure Loss $\Delta P$ (Pa)	Sound Power Level S (dB(A))
		$v_L = 0,25$ m/s	$v_L = 0,10$ m/s		
150 x 150	80	1,12	3,19	4,8	<20
	110	1,61	4,63	9	25
	140	2,14	6,06	14	30
	170	2,57	7,38	21	35
	200	3,00	8,50	28	40
200 x 200	160	1,8	4,46	5,5	<20
	210	2,46	6,32	9	25
	260	3,13	7,78	14	30
	310	3,72	9,31	21	35
	360	4,26	10,64	28	40
250 x 250	210	1,86	4,46	4,7	<20
	300	2,46	5,99	8	24
	390	3,13	7,58	13	29
	480	3,92	9,44	19	34
	570	4,66	11,17	26	37
300 x 300	290	2,19	6,06	4,2	<20
	380	2,88	7,47	7,5	22
	470	3,77	9,31	11	26
	560	4,38	11,21	16	32
	650	5,00	12,55	22	37
350 x 350	350	2,73	6,49	4	<20
	450	3,36	8,00	7,5	22
	500	4,20	10,35	12	28
	650	4,83	11,66	18	34
	750	5,60	13,66	24	37
400 x 400	440	3,08	7,31	4	<20
	580	3,92	9,52	7	22
	720	4,83	11,73	12	26
	860	5,67	13,66	17	34
	1000	6,72	16,01	24	37
450 x 450	580	3,44	8,93	2,2	<20
	760	4,39	11,45	2,7	<20
	940	5,54	14,40	4	<20
	1120	6,62	17,42	7,5	22
	1300	7,90	20,88	12	27
500 x 500	750	3,33	6,52	4,5	<20
	950	4,32	10,51	8	23
	1150	5,25	12,90	12	28
	1350	6,32	15,96	18	34
	1550	7,32	18,62	25	37

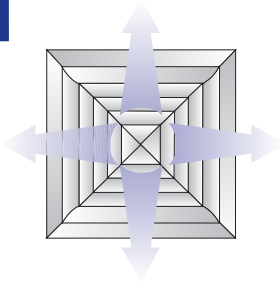
24



KESKLIMA

Size (mm) E x B	Flow Rate V (m <sup>3</sup> /h)	Throw, L (m)		Pressure Loss ΔP (Pa)	Sound Power Level S (dB(A))
		v <sub>L</sub> =0,25 m/s	v <sub>L</sub> =0,10 m/s		
150 x 150	80	1,08	3,19	1,1	<20
	110	1,55	4,63	1,9	21
	140	2,06	6,06	3	29
	170	2,47	7,38	4,4	36
	200	2,88	8,50	6,7	41
200 x 200	160	1,77	4,39	2	21
	210	2,42	6,22	3,4	29
	260	3,08	7,66	5,6	37
	310	3,67	9,17	7,3	28
	360	4,19	10,48	10,1	33
250 x 250	210	1,90	4,59	1,9	<20
	300	2,52	6,17	3,8	<20
	390	3,20	7,81	6,4	22
	480	4,01	9,73	9,6	29
	570	4,76	11,51	12,6	34
300 x 300	290	2,19	6,06	2,4	<20
	380	2,88	7,47	4,2	<20
	470	3,77	9,31	6,6	<20
	560	4,38	11,21	9	29
	650	5,00	12,55	12,5	35
350 x 350	350	2,73	6,58	2,1	<20
	450	3,36	8,12	3,3	<20
	550	4,20	10,50	4,4	<20
	650	4,83	11,83	6,2	25
	750	5,60	13,86	8,1	29
400 x 400	440	2,97	7,47	1,9	<20
	580	3,78	9,73	2,8	<20
	720	4,66	11,99	4,2	<20
	860	5,47	13,96	6,1	25
	1000	6,48	16,36	8	29
450 x 450	580	3,44	8,74	2	<20
	760	4,39	11,21	3,2	<20
	940	5,54	14,10	4,7	21
	1120	6,62	17,06	6,7	27
	1300	7,90	20,45	8,7	32
500 x 500	750	3,28	6,42	2	<20
	950	4,26	10,35	3,1	<20
	1150	5,17	12,71	4,9	23
	1350	6,22	15,72	6,5	27
	1550	7,21	18,34	8,6	32





KESKLIMA

Size (mm) E x B	Flow Rate V (m³/h)	Throw, L (m)		Pressure Loss ΔP (Pa)	Sound Power Level S (dB(A))
		v <sub>L</sub> = 0,25 m/s	v <sub>L</sub> = 0,10 m/s		
150 x 150	80	1,05	2,55	2,5	<20
	110	1,50	3,70	4,2	<20
	140	2,00	4,85	6,7	<20
	170	2,40	5,90	10	23
	200	2,80	6,80	15	31
200 x 200	160	1,35	3,35	3,6	<20
	210	1,85	4,75	6	<20
	260	2,35	5,85	10	22
	310	2,80	7,00	13	27
	360	3,20	8,00	18	32
250 x 250	210	1,40	3,35	3	<20
	300	1,85	4,50	6	<20
	390	2,35	5,70	10	21
	480	2,95	7,10	15	28
	570	3,50	8,40	20	33
300 x 300	290	1,60	4,30	3,5	<20
	380	2,10	5,30	6	<20
	470	2,75	6,60	9,5	23
	560	3,20	7,95	13	28
	650	3,65	8,90	18	34
350 x 350	350	1,95	4,70	2,8	<20
	450	2,40	5,80	4,5	<20
	550	3,00	7,50	6	<20
	650	3,45	8,45	8,5	24
	750	4,00	9,90	11	28
400 x 400	440	2,20	5,30	2,5	<20
	580	2,80	6,90	3,6	<20
	720	3,45	8,50	5,5	<20
	860	4,05	9,90	8	24
	1000	4,80	11,60	10,5	28
450 x 450	580	2,55	6,20	2,5	<20
	760	3,25	7,95	4	<20
	940	4,10	10,00	6	20
	1120	4,90	12,10	8,5	26
	1300	5,85	14,50	11	31
500 x 500	750	2,50	4,90	2,5	<20
	950	3,25	7,90	3,8	20
	1150	3,95	9,70	6	22
	1350	4,75	12,00	8	26
	1550	5,50	14,00	11	31

## Technical Data

Temperature gradients along the throw path are read from the table below, depending on the  $\Delta t_0$ ,  $\Delta t_L$  and throw length values. The temperature of the core at L metres from the diffuser, differs from the room temperature by the value read

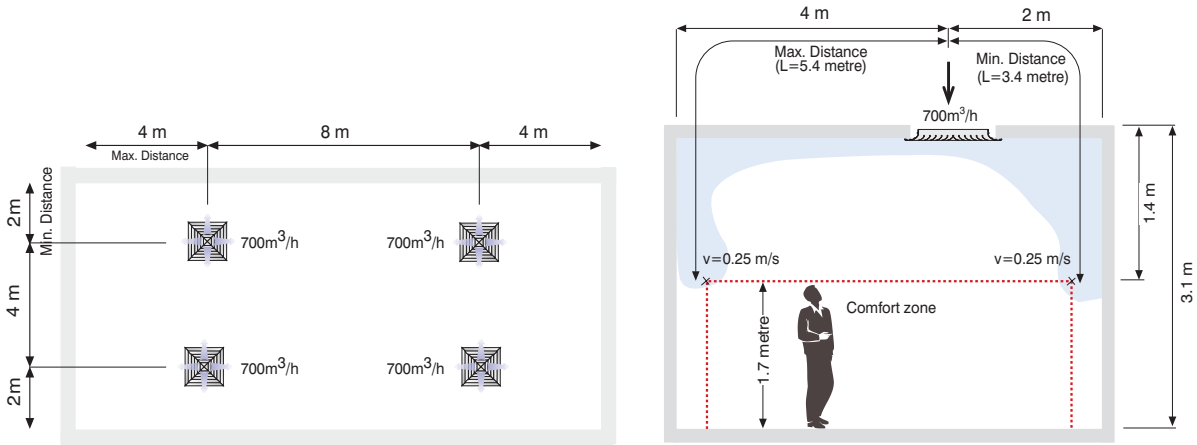
from the tables. The difference is plus in heating and minus in cooling. The less the difference, the better the comfort conditions.

### Temperature Gradients along the throw path

Size ØE (mm)	Throw (L) m	$\Delta t_L$ (°C) Values					
		$\Delta t_0$ (°C)					
		4	6	8	10	12	14
150 x 150	2	0,21	0,32	0,42	0,53	0,64	0,74
	2,5	0,14	0,22	0,29	0,36	0,43	0,50
	3	0,10	0,16	0,21	0,26	0,31	0,36
200 x 200	2	0,32	0,48	0,64	0,80	0,96	1,12
	2,5	0,22	0,33	0,44	0,55	0,66	0,77
	3	0,16	0,24	0,32	0,40	0,48	0,56
250 x 250	2	0,50	0,74	0,99	1,24	1,49	1,74
	2,5	0,34	0,50	0,67	0,84	1,01	1,18
	3	0,24	0,37	0,49	0,61	0,73	0,85
	3,5	0,19	0,28	0,38	0,47	0,56	0,66
300 x 300	2	0,68	1,03	1,37	1,71	2,05	2,39
	2,5	0,47	0,70	0,94	1,17	1,40	1,64
	3	0,34	0,52	0,69	0,86	1,03	1,20
	3,5	0,27	0,40	0,54	0,67	0,80	0,94
	4	0,21	0,31	0,42	0,52	0,62	0,73
350 x 350	2	0,95	1,43	1,90	2,35	2,86	3,33
	2,5	0,64	0,97	1,29	1,61	1,93	2,25
	3	0,47	0,71	0,94	1,18	1,42	1,65
	3,5	0,36	0,54	0,72	0,90	1,08	1,26
	4	0,28	0,43	0,57	0,71	0,85	0,99
	5	0,19	0,29	0,38	0,48	0,58	0,67
400 x 400	2	1,23	1,85	2,46	3,08	3,70	4,31
	2,5	0,83	1,25	1,66	2,08	2,50	2,91
	3	0,62	0,92	1,23	1,54	1,85	2,16
	3,5	0,47	0,71	0,94	1,18	1,42	1,65
	4	0,37	0,56	0,74	0,93	1,12	1,30
	5	0,26	0,39	0,52	0,65	0,78	0,91
	6	0,19	0,28	0,38	0,48	0,56	0,66
450 x 450	2	1,58	2,36	3,15	3,94	4,73	5,52
	2,5	1,07	1,60	2,14	2,67	3,20	3,74
	3	0,78	1,18	1,57	1,96	2,35	2,74
	3,5	0,60	0,90	1,20	1,50	1,80	2,10
	4	0,47	0,70	0,94	1,17	1,40	1,64
	5	0,32	0,48	0,64	0,80	0,96	1,12
	6	0,24	0,35	0,47	0,59	0,71	0,83
	7	0,18	0,27	0,36	0,45	0,54	0,63
500 x 500	2	1,95	2,92	3,90	4,87	5,84	6,82
	2,5	1,32	1,99	2,65	3,31	3,97	4,63
	3	0,98	1,47	1,96	2,45	2,94	3,43
	3,5	0,76	1,14	1,52	1,90	2,28	2,66
	4	0,60	0,89	1,19	1,49	1,97	2,09
	5	0,41	0,62	0,82	1,03	1,24	1,44
	6	0,30	0,46	0,61	0,76	0,91	1,06
	7	0,23	0,34	0,46	0,57	0,68	0,80
	8	0,18	0,28	0,37	0,46	0,55	0,64

**Example:**

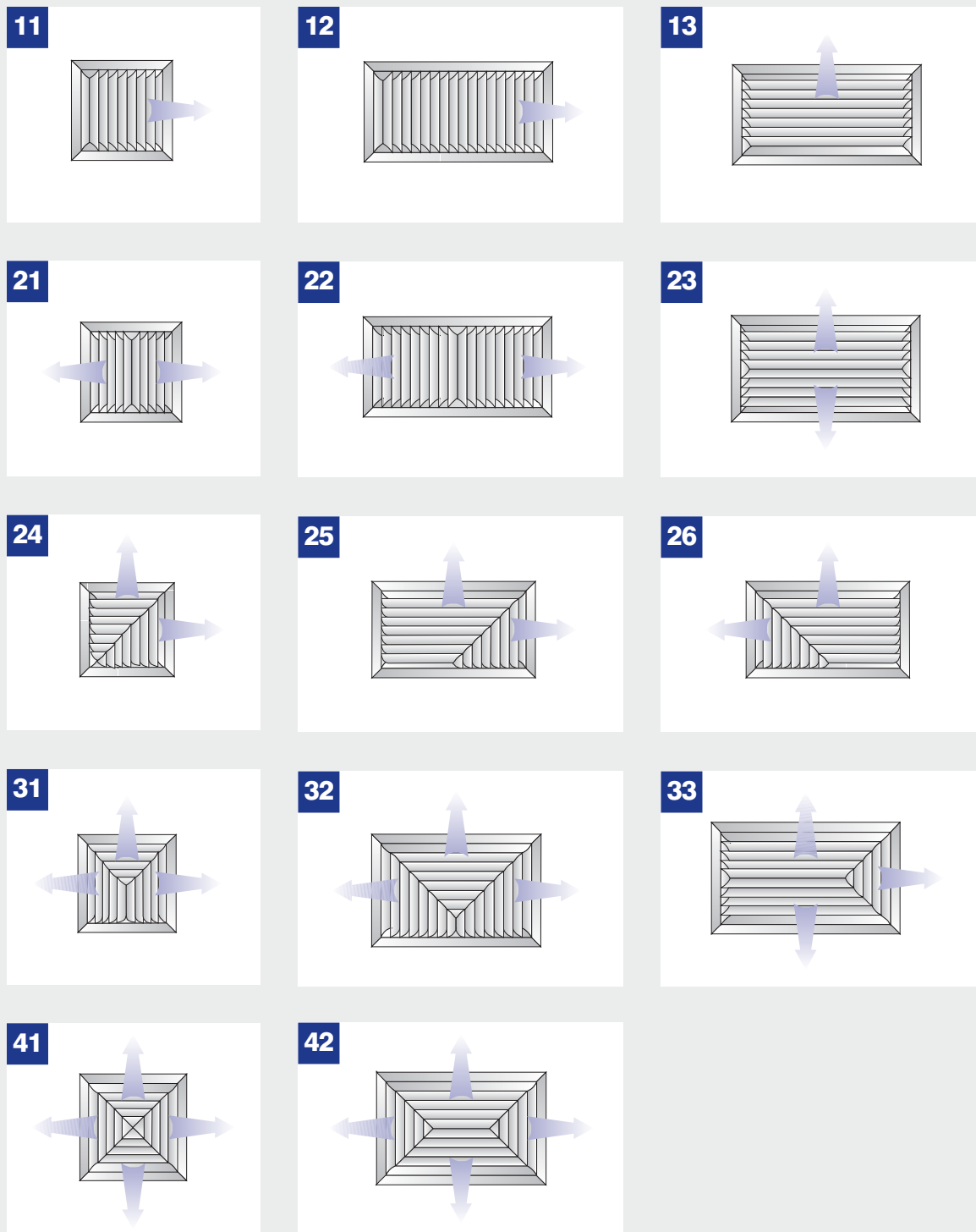
Air at 2800 m<sup>3</sup>/h, is to be supplied into a room with dimensions 16 x 8m, and a height of 3.10 m .The supply air is 8°C below room temperature and 4units of 4-way diffusers will be used. Determine diffuser spacings so that the core velocity in comfort zone is below 0.25 m/s.



**Solution:**

- 1) Diffusers are placed on the ceiling plan symmetrically.
- 2) Air flow rate per diffuser is calculated as  $2800 / 4 = 700 \text{ m}^3/\text{h}$ .
- 3) Calculation of path length to the comfort zone:  
 Minimum distance:  $L = 2.0 + 1.40 = 3.40 \text{ m}$   
 Maximum distance:  $L = 4.0 + 1.40 = 5.40 \text{ m}$ .
- 4) From the table on page 9, the most suitable size is found as 400x400 mm; for 700 m<sup>3</sup>/h and 3.40 m throw.
- 5) From the same table with interpolation, pressure loss is read as 5.5 Pa and sound power level as <20 dB(A).
- 6) From the table on page 10; for 400x400 mm size,  $\Delta t_o = 8^\circ\text{C}$ , and 3.40 m throw,  $\Delta t_L$  is found as  $1^\circ\text{C}$ .

## Blade Block Codes



Note: The views shown are face views, and throw directions are as seen from below. For blocks 25 and 26 care should be taken when ordering.

## Specification Text

Air diffuser for ceiling installation. The diffuser will be manufactured from ETIAL-60 norm aluminium profiles, and chromated. After chromating, will be painted to ordered request with electrostatic powder paint and a minimum thickness of 60  $\mu$ . The diffuser will be made of a frame and a central blade block. The blade block will be fixed to the frame by the aid of spring pins and will be easy to be removed / installed. Optionally, a damper will be installed on the back side of the diffuser. This damper will be a separate item which will be formed from ETIAL-60 norm aluminium profiles and be operated from the face of the diffuser.

To prevent reflection, the damper will be painted RAL 9005 (matt black). The plenum box will be manufactured from 0.6 mm galvanized steel sheets by seams. There will be 4 hanging brackets on the box. Optionally, the entry spigot will be equipped with a volume control damper, operated externally or internally, depending on request. Also, optionally, 6-mm thick acoustic foam (according to BS 476 Part 6 & 7 Class 0) will be installed inside the plenum box.

## Order Code

<b>Model</b>		<b>CEA.32.AA.1 1-300 x 300 - 41 - 9010</b>		
<b>Frame</b>	32 mm	<b>E x B (mm)</b> Refer To Page 3	<b>Refer to Page 12</b> 11, 12, 13, 21, 22, 23, 24, 25, 26, 31, 32, 33, 41, 42	<b>Indicate RAL Colour Code</b>
<b>Accessories</b>	AA..Without Accessories ZA..Opposed Blade Damper			
<b>Installation</b>	0.....Without Screw Holes 1.....With Screw Holes 3.....Concealed Fixing			
<b>Installation Accessories</b>	0.....Without Installation Bridge 1.....With Installation Bridge			
		<b>Standard Dimensions</b>	<b>Blade Code</b>	<b>Colour Code</b>

## Plenum Box Order Code

<b>Model</b>		<b>PLA.10.S B.1 1-360 x 360 x 400 x 295 x 1</b>		
<b>Installation</b>	10...With Screw 30...Concealed Fixing	<b>Please indicate if special dimensions are requested</b> $K_E \times K_B \times H \times \varnothing D$ (mm) x s (no. of inlet spigots)	<b>Plenum Box Dimensions</b>	
<b>Box Inlet</b>	S....Side Inlet T....Top Inlet			
<b>Spigot Damper</b>	A....Without Damper B....Externally Operated C....Internally Operated			
<b>Perforated Rectifier Plate</b>	0....Without Plate 1....With Plate			
<b>Insulation</b>	0....Without Insulation 1....With Acoustic Insulation			

C

CEA

Curved Balde  
Ceiling Diffuser

**KES KLİMA**

INDUSTRIAL AND TRADE CO.

Uzay Çağı Caddesi No:10

06370 Östim/ANKARA

Phone: +90.312.385 76 57

Fax : +90.312.354 12 31

[www.kesklima.com](http://www.kesklima.com)



TÜV Rheinland Group



DIN EN ISO 9001:2000

Zertifikat: 01 100 042854